



## STANDART PCR 214 Aluminum Powder

Version	Revision Date:	SDS Number:	Date of last issue: 12/03/2019
2.1	06/29/2021	102000000283	Date of first issue: 03/21/2018

May form combustible dust concentrations in air.

Precautionary statements :

**Prevention:**

P210 Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.

P240 Ground/bond container and receiving equipment.

P241 Use explosion-proof electrical/ ventilating/ lighting equipment.

P280 Wear protective gloves/ eye protection/ face protection.

**Response:**

P370 + P378 In case of fire: Use for extinction: Special powder for metal fires.

P370 + P378 In case of fire: Use for extinction: Dry sand.

**Other hazards**

None known.

**SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS****Hazardous components**

Chemical name	CAS-No.	Concentration (% w/w)
Aluminum	7429-90-5	>= 90 - < 100
Silica	7631-86-9	>= 5 - < 10

**SECTION 4. FIRST AID MEASURES**

General advice : Move the victim to fresh air.  
Move out of dangerous area.  
Show this safety data sheet to the doctor in attendance.  
Do not leave the victim unattended.

If inhaled : Remove to fresh air.  
If unconscious, place in recovery position and seek medical advice.  
If symptoms persist, call a physician.

In case of skin contact : Wash off immediately with soap and plenty of water.  
  
If on clothes, remove clothes.

In case of eye contact : Flush eyes with water as a precaution.

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		Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	:	Keep respiratory tract clear. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.
Most important symptoms and effects, both acute and delayed	:	None known.

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### SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	:	Dry sand Special powder against metal fire
Unsuitable extinguishing media	:	ABC powder Carbon dioxide (CO <sub>2</sub> ) Water Foam  High volume water jet
Specific hazards during firefighting	:	Contact with water liberates extremely flammable gas (hydrogen).
Further information	:	For safety reasons in case of fire, cans should be stored separately in closed containments. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Use a water spray to cool fully closed containers.
Special protective equipment for firefighters	:	Wear self-contained breathing apparatus for firefighting if necessary.

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### SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Use personal protective equipment. Evacuate personnel to safe areas. Avoid dust formation. Remove all sources of ignition.
Environmental precautions	:	

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Prevent product from entering drains.  
Prevent further leakage or spillage if safe to do so.  
If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up : Use mechanical handling equipment.  
Do not use a vacuum cleaner.

Contain spillage, and then collect with an electrically protected vacuum cleaner or by wet-brushing and place in container for disposal according to local regulations (see section 13).  
Keep in suitable, closed containers for disposal.

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### SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Use explosion-proof equipment.  
During processing, dust may form explosive mixture in air.  
Take measures to prevent the build up of electrostatic charge.  
When transferring from one container to another apply earthing measures and use conductive hose material.

Provide appropriate exhaust ventilation at places where dust is formed.  
Keep away from open flames, hot surfaces and sources of ignition.

Advice on safe handling : Avoid creating dust.  
Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces.  
Store away from heat.

For personal protection see section 8.  
Smoking, eating and drinking should be prohibited in the application area.  
Open drum carefully as content may be under pressure.  
Dispose of rinse water in accordance with local and national regulations.

Conditions for safe storage : Earthing of containers and apparatuses is essential.  
Reaction with water liberates extremely flammable gas (hydrogen)  
Use explosion-proof equipment.  
Store in original container.  
Keep containers tightly closed in a cool, well-ventilated place.  
Keep away from sources of ignition - No smoking.

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Keep container closed when not in use.

No smoking.

Keep container tightly closed in a dry and well-ventilated place.

Electrical installations / working materials must comply with the technological safety standards.

Technical measures/Precautions : Protect from humidity and water.

Materials to avoid : Do not store together with oxidizing and self-igniting products. Never allow product to get in contact with water during storage. Keep away from oxidizing agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions.

Further information on storage stability : Keep in a dry place.

## SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

## Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Aluminum	7429-90-5	TWA (total dust)	50 Million particles per cubic foot	OSHA Z-3
		TWA (Respirable)	5 mg/m <sup>3</sup>	NIOSH REL
		TWA (total dust)	15 mg/m <sup>3</sup>	OSHA Z-3
		TWA (total)	10 mg/m <sup>3</sup>	NIOSH REL
		TWA (respirable fraction)	5 mg/m <sup>3</sup>	OSHA Z-3
		TWA (respirable fraction)	15 Million particles per cubic foot	OSHA Z-3
		TWA (Respirable particulate matter)	1 mg/m <sup>3</sup>	ACGIH

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		TWA	5 mg/m3 (Aluminium)	NIOSH REL
		TWA (Total)	15 mg/m3 (Aluminium)	OSHA P0
		TWA (Respirable fraction)	5 mg/m3 (Aluminium)	OSHA P0
		TWA (total dust)	15 mg/m3 (Aluminium)	OSHA Z-1
		TWA (respirable fraction)	5 mg/m3 (Aluminium)	OSHA Z-1
		TWA (Total dust)	15 mg/m3 (Aluminium)	OSHA P0
		TWA (respirable dust fraction)	5 mg/m3 (Aluminium)	OSHA P0
		TWA (welding fumes)	5 mg/m3 (Aluminium)	NIOSH REL
		TWA (pyro powders)	5 mg/m3 (Aluminium)	NIOSH REL
		TWA (Respirable particulate matter)	1 mg/m3 (Aluminium)	ACGIH
		TWA (Fumes)	5 mg/m3	OSHA P0
Silica	7631-86-9	TWA (Dust)	20 Million particles per cubic foot (Silica)	OSHA Z-3
		TWA (Dust)	80 mg/m3 / %SiO2 (Silica)	OSHA Z-3
		TWA	6 mg/m3 (Silica)	NIOSH REL

**Personal protective equipment**

Respiratory protection : Use suitable breathing protection if workplace concentration requires.  
Breathing apparatus with filter.  
P1 filter

Hand protection  
Material : Leather

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Glove length	:	Long sleeve gloves
Remarks	:	Leather gloves The choice of an appropriate glove does not only depend on its material but also on other quality features and is different from one producer to the other. The suitability for a specific workplace should be discussed with the producers of the protective gloves.
Eye protection	:	Face-shield Tightly fitting safety goggles
Skin and body protection	:	Anti-static and fire resistant protective clothing. DIN EN 11612; EN 533; EN 1149-1. Anti-static safety shoes. Dust impervious protective suit Choose body protection according to the amount and concentration of the dangerous substance at the work place.
Hygiene measures	:	Wash hands before breaks and at the end of workday.

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### SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	powder
Colour	:	silver
Odour	:	odourless
Odour Threshold	:	No data available
pH	:	substance/mixture is non-soluble (in water)
Melting point/freezing point	:	660 °C
Boiling point/boiling range	:	2,467 °C
Flash point	:	No data available
Evaporation rate	:	No data available
Flammability (solid, gas)	:	combustible dust
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	30 g/m <sup>3</sup>
Vapour pressure	:	No data available
Relative density	:	No data available
Density	:	2.5 g/cm <sup>3</sup>
Solubility(ies)	:	No data available
Partition coefficient: n-	:	No data available

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octanol/water  
Auto-ignition temperature : 340 °C

Decomposition temperature : No data available  
Viscosity : No data available

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**SECTION 10. STABILITY AND REACTIVITY**

Reactivity : No decomposition if stored and applied as directed.

Chemical stability : No decomposition if stored and applied as directed.

Possibility of hazardous reactions : Contact with acids and alkalis may release hydrogen.  
No decomposition if stored and applied as directed.  
Dust may form explosive mixture in air.

Conditions to avoid : Heat, flames and sparks.

Incompatible materials : Acids  
Bases  
Oxidizing agents  
Water

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**SECTION 11. TOXICOLOGICAL INFORMATION****Acute toxicity**

Not classified based on available information.

**Components:****Silica:**

Acute oral toxicity : LD50 (Rat): 5,000 mg/kg  
(Mouse): 15,000 mg/kg

Acute inhalation toxicity : (Rat): 0.139 mg/l  
Exposure time: 4 h

Acute dermal toxicity : LD50 (Rabbit): > 5,000 mg/kg

**Skin corrosion/irritation**

Not classified based on available information.

**Serious eye damage/eye irritation**

Not classified based on available information.

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**Respiratory or skin sensitisation****Skin sensitisation**

Not classified based on available information.

**Respiratory sensitisation**

Not classified based on available information.

**Germ cell mutagenicity**

Not classified based on available information.

**Carcinogenicity**

Not classified based on available information.

**IARC**

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

**OSHA**

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

**NTP**

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

**Reproductive toxicity**

Not classified based on available information.

**STOT - single exposure**

Not classified based on available information.

**STOT - repeated exposure**

Not classified based on available information.

**Aspiration toxicity**

Not classified based on available information.

**Further information****Components:****Silica:**

Remarks: No data available

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**SECTION 12. ECOLOGICAL INFORMATION****Ecotoxicity****Components:****Silica:**

Toxicity to daphnia and other : (Daphnia (water flea)): 7,600 mg/l  
aquatic invertebrates

Toxicity to algae : (Chlorella pyrenoidosa (aglae)): 440 mg/l

**Persistence and degradability**

No data available

**Bioaccumulative potential**

No data available

**Other adverse effects**

No data available

**Components:****Silica:**

Additional ecological : No data available  
information

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**SECTION 13. DISPOSAL CONSIDERATIONS****Disposal methods**

Waste from residues : Do not dispose of waste into sewer.  
Do not contaminate ponds, waterways or ditches with  
chemical or used container.  
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.  
Dispose of as unused product.  
Do not re-use empty containers.  
Do not burn, or use a cutting torch on, the empty drum.

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**SECTION 14. TRANSPORT INFORMATION****National Regulations**

**49 CFR**  
UN/ID/NA number : UN 1309

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Proper shipping name : Aluminum powder, coated

Class : 4.1

Packing group : II

Labels : FLAMMABLE SOLID

ERG Code : 170

Marine pollutant : no

### International Regulations

#### IATA-DGR

UN/ID No. : UN 1309

Proper shipping name : Aluminium powder, coated

Class : 4.1

Packing group : II

Labels : Flammable Solid

Packing instruction (cargo aircraft) : 448

Packing instruction (passenger aircraft) : 445

#### IMDG-Code

UN number : UN 1309

Proper shipping name : ALUMINIUM POWDER, COATED

Class : 4.1

Packing group : II

Labels : 4.1

EmS Code : F-G, S-G

Marine pollutant : no

Remarks : IMDG Code segregation group 15 - Powdered metals

### Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

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## SECTION 15. REGULATORY INFORMATION

### EPCRA - Emergency Planning and Community Right-to-Know Act

#### CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

#### SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

#### SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

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**SARA 311/312 Hazards** : Flammable (gases, aerosols, liquids, or solids)  
Combustible dust

**SARA 313** : The following components are subject to reporting levels established by SARA Title III, Section 313:

Aluminum	7429-90-5	>= 90 - <= 100 %
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**Clean Air Act**

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM I Intermediate or Final VOC's (40 CFR 60.489).

**Clean Water Act**

This product does not contain any Hazardous Substances listed under the U.S. CleanWater Act, Section 311, Table 116.4A.

This product does not contain any Hazardous Chemicals listed under the U.S. CleanWater Act, Section 311, Table 117.3.

This product does not contain any toxic pollutants listed under the U.S. Clean Water Act Section 307

**US State Regulations****Massachusetts Right To Know**

Aluminum	7429-90-5
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Silica	7631-86-9
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**Pennsylvania Right To Know**

Aluminum	7429-90-5
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Silica	7631-86-9
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**California Prop. 65**

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.



**WARNING:** This product can expose you to chemicals including lead and cadmium, which is/are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

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### California List of Hazardous Substances

Aluminum	7429-90-5
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Silica	7631-86-9
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### California Permissible Exposure Limits for Chemical Contaminants

Aluminum	7429-90-5
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Silica	7631-86-9
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### The components of this product are reported in the following inventories:

DSL : All components of this product are on the Canadian DSL

TSCA : On TSCA Inventory

### TSCA list

No substances are subject to a Significant New Use Rule.

No substances are subject to TSCA 12(b) export notification requirements.

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## SECTION 16. OTHER INFORMATION

### Full text of other abbreviations

ACGIH	: USA. ACGIH Threshold Limit Values (TLV)
NIOSH REL	: USA. NIOSH Recommended Exposure Limits
OSHA P0	: USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000
OSHA Z-1	: USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
OSHA Z-3	: USA. Occupational Exposure Limits (OSHA) - Table Z-3 Mineral Dusts
ACGIH / TWA	: 8-hour, time-weighted average
NIOSH REL / TWA	: Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
OSHA P0 / TWA	: 8-hour time weighted average
OSHA Z-1 / TWA	: 8-hour time weighted average
OSHA Z-3 / TWA	: 8-hour time weighted average

AICS - Australian Inventory of Chemical Substances; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen,

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Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Revision Date : 06/29/2021

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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